

Profit-Oriented Decision-Making Model of Manufacturing Systems

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Abstract. Multi-objective evaluation mode is used in manufacturing system all the time, and this would lead to evaluation complexity and subjectivity when objective number increases. Hence, enterprise profit-oriented single-objective is proposed and created. Then three profit structure elements: sales volume, price and cost as well as their influencing factors are analyzed, and "profit-elements(-properties)-scheme" is created. With this model, environment properties scheme is decided to verify its validity and operation simplicity.

Introduction

Multi-objective mode is used in manufacturing system all the time. In 60's Cost and Time (or productivity) are used for evaluation, In 70's compromise between C and T, or among C, T and P(profit)[1]; And in 1992 "tetrahedrons frame model(C-T-Q-F)" is presented by MIT professor Chryssokouris[2]; In 1993 comprehensive evaluation and decision-making model of machining system by Kiuchi[3] in Hitachi; In 1995 "pentagon manufacture decision-making attributes frame model (C-T-F-E-Q)" by Liu fei[4-6] in Chongqing University; In 1999 "six elements octahedral model (T-Q-C-S-Se-A)" by Luo Zhenbi in Tsinghua University; While since 90's, with the intensification of market competition, delivery date especially new product time-to-market become the key competition factor.

For the multi-objective evaluation mode, the more the objectives, the more complicated the evaluation course, then and the more difficult it is to obtain correct result; On the other hand, the evaluations from different departments' perspective bring about contradictions for the fact that the effect of evaluation angle on evaluation result can not be eliminated[7]. So in this paper profit-oriented evaluation for manufacturing system is presented, effect of evaluation angle is eliminated, single objective evaluation system is built up, and the model of "profit-elements (-attributes)-scheme" is put forth, evaluation course is simplified, finally profit source and three aspects of influencing factors are analysed. Finally, an example is showed to evaluate with the model.

Profit and its Resource

Enterprise profit is balance of total sales income deducting cost and taxes, as shown in Equ. (1). Income springs from product sale, while sales is proportional to sale volume; Ct (Total cost) is the sum of all kinds of cost. From the angle of time, cost comes first, income second, then follows profit. The income and cost changes over time can be expressed in Fig. 1[8-9].

$$\text{Profit (P)} = \text{Income (I)} - \text{Cost (Ct)} \quad (1)$$

Equ. (1) indicates the source of profit. Income is composed of each product sale price, and Ct of each cost, so profit can be a each product-based calculation, as shown in Equ. (2). When enterprise is under normal operation, a dynamical balance would be achieved between production, sales and inventory, and production amount equals the sum of sales and inventory level. While operated under the goal of zero inventory level, production amount equals sales, then profit is related to sales volume, single price (each thought to be same) and cost , as Equ. (3) shows. The relation between sales volume and expenses is shown in Fig. 2.

$$\text{Profit} = \text{sales number} \times \text{single price} - \text{number of manu.} \times \text{single cost of manu.} \quad (2)$$

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