

Phonological Process	Description	Approx. age of elimination
Backing	replacing front sounds with back sounds (gog for dog)	3.5 years
Fronting	replacing back sounds for front sounds (tootie for cookie)	3.5 years
Stopping	replacing a fricative with a stop consonant (dump for jump or pan for fan)	3 years /f/. /s/ 3.5 years /v/. /z/ 4.5 years /sh/. /ch/. /j/
Final consonant deletion	deleting final sounds in words (toe for toad)	3 years
Weak syllable deletion	When the weak syllable in a word is deleted (nana for banana)	4 years
Gliding	When /r/ becomes a /w/ and /l/ become a /w/ or y sound (wabbit for rabbit or yeyo for yellow)	6 years

# Problem In Phonology

**M Tight**



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web sep 1 2023 shell expansion drawing is obtained from the lines plan of a ship by taking into account the shape of the hull and the volume of the ship the lines plan provides the basic outline of the ship which is then expanded using mathematical formulas to create a 3d model of the ship

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web shell expansion plan two dimensional drawing representing the arrangement of shell plating the plan also shows the numbering of plates and frames and lettering of plate strakes for reference purposes frames are numbered aft to fwd and plates are numbered keel upwards shell expansion plan

how to draw a shell expansion plan boat design net - Jul 02 2022

web aug 20 2019 a shell expansion plan should be simple for a barge hull form and from my experience not usually necessary apart from showing plates it can be valuable to see where there might be conflicts such as intersections of welds butts and seams with frames