

FORWARD:

This manual contains important information to help you install, operate, maintain, and service your new jib crane. We recommend that you study its contents thoroughly before putting the jib into use. We also recommend that you obtain the latest issue of ANSI B30.11 Safety Standard for Monorails and Underhung Cranes and study its contents thoroughly. By practicing the recommended maintenance suggestions, with proper installation, and application of correct operating procedures, you will be assured maximum service from your jib crane.

The jibs described in this manual are intended for indoor service. Jib cranes used for outdoor service require special consideration.

INSTALLATION:

Before attempting to install your new jib crane, the following items must be understood:

1. It is the customer's responsibility to ensure that building columns or walls are adequate to support the crane and its rated load.
2. Jib cranes should not be hung from an existing building structure without first consulting a qualified architect or engineer for the purpose of determining the structure's adequacy.



NOTE: DO NOT MOUNT THE JIB CRANE TO ANY STRUCTURE UNLESS YOU ARE SURE THE STRUCTURE CAN SAFELY SUPPORT THE LOADS IMPOSED UPON THE STRUCTURE. FAILURE TO CHECK THIS ITEM CAN RESULT IN SEVERE BODILY INJURY OR DEATH.

3. The installer is responsible for supplying the correct size, length, number, and type of bolts required to attach the jib crane brackets to the structure. SPANCO recommends that the bolts be ASTM A325 grade.
4. Plan the installation such that the proper clearance as outlined in ANSI B30.11 will be adhered to. In the design of jib crane systems, all factors that influence clearances, such as roof truss sag, and boom deflection shall be considered.

	FASTENER SIZE	TORQUE FT-LBS
STRUCTURAL BOLT ONLY (NOT PIVOT BOLTS)	1/4"	10 FT-LBS
	5/16"	19 FT-LBS
	3/8"	33 FT-LBS
	7/16"	54 FT-LBS
	1/2"	78 FT-LBS
	9/16"	114 FT-LBS
	5/8"	154 FT-LBS
	3/4"	257 FT-LBS
	7/8"	341 FT-LBS
	1"	514 FT-LBS
	1 1/4"	803 FT-LBS

Service Manual Class 15 Elektronik Instr

Rachel Sandford



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Reviewing **Service Manual Class 15 Elektronik Instr**: Unlocking the Spellbinding Force of Linguistics

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