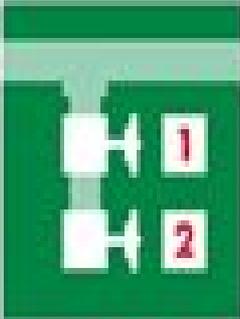
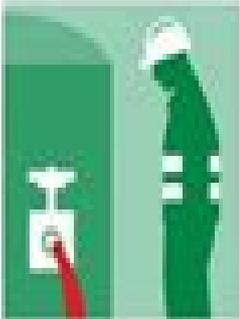
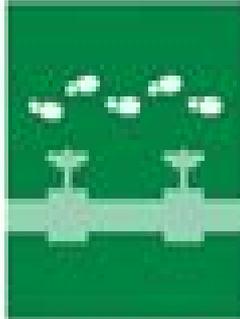
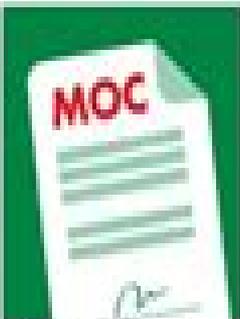
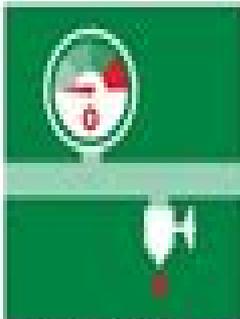
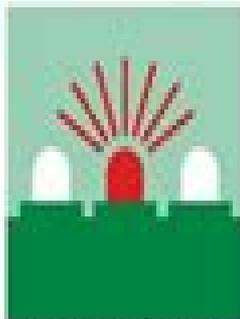


Origin : Shell Process Safety Fundamentals

After review of Process Safety Events by Shell, a set of safe operating principles called "Process Safety Fundamentals" was developed.

Always use two barriers for hydrocarbon and chemical drains & vents.	Do not leave an open drain or critical transfer unattended.	Take interim mitigating measures in case of failure of Safety Critical Equipment.	For all defined high risk activities, follow the procedures and sign off after each step.	Walk the Line - Verify and validate any line up change.
				
Do not make a change without a proper MOC.	Verify for complete tightness after maintenance work.	Always check that equipment is pressure free and drained, and provides safe isolation before starting maintenance work.	Perform MOC and install backflow protection when connecting utilities to process.	Respond to critical alarms.
				

Principles Of The Shell Process

Dana



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