
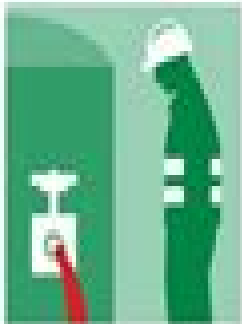
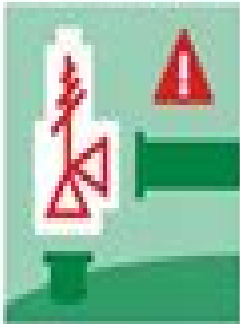

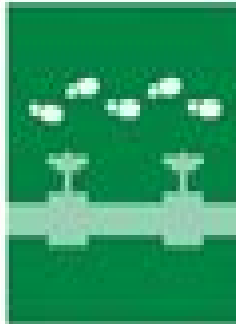
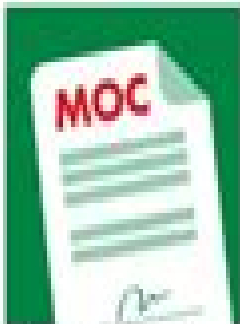
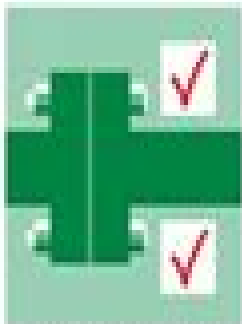
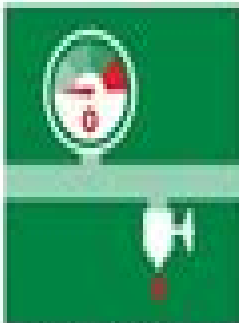
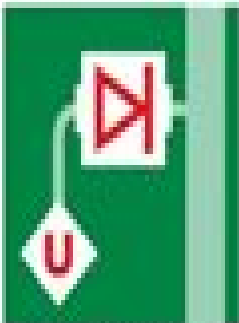
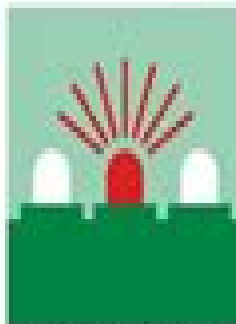


# Origin : Shell Process Safety Fundamentals

After review of Process Safety Events by Shell, a set of safe operating principles called "Process Safety Fundamentals" was developed.

|  |  |   |   |  |
|--|--|---|---|--|
| Always use two barriers for hydrocarbon and chemical drains & vents.               | Do not leave an open drain or critical transfer unattended.                        | Take interim mitigating measures in case of failure of Safety Critical Equipment.                                       | For all defined high risk activities, follow the procedures and sign off after each step. | Walk the Line - Verify and validate any line up change.                              |
|   |   |                                       |        |   |
| Do not make a change without a proper MOC.   | Verify for complete tightness after maintenance work.                              | Always check that equipment is pressure free and drained, and provides safe isolation before starting maintenance work. | Perform MOC and install backflow protection when connecting utilities to process.         | Respond to critical alarms.  |
|  |  |                                      |       |  |

# Principles Of The Shell Process

**Clemens Wendtner**



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